



EZ Blister MAP is small scale blister packing machine with Modified Atmospheric Packaging (MAP) capabilities for use in the laboratory or production environments.



The Sepha EZ Blister MAP offers Modified Atmospheric Packaging options (MAP). The small-scale blister packing machine enables users to purge blister or medical device packaging with a gas type specific to their requirements. It is ideal for facilities requiring low volume packaging solutions.

Options

- Stainless steel casing grade 304
- Coding facility
- Mobile workstation with optional reel holder
- Tooling design service
- Pack design service

Machine Operation

1. Forming

Pre-cut pieces of forming material are placed in the machine to create trays that are formed to exact product requirements.

2. Sealing & Purging

The formed trays are sealed with pre-cut pieces of the selected lidding material using knurled or flat heat sealing plates. The trays are purged with gas in a chamber before final sealing. Product traceability can be achieved by choosing the option of code embossing the lidding material.

3. Perforating and Cutting

The sealed trays are cut and perforated using a precision die cutter.

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Technical Specification

Pack Dimensions

Max. format area: 180mm x 120mm / Max. thermoform depth: 14mm* / Max. coldform depth: 12mm* (*Dependent on material type and cavity profile)

Operation

Semi-automatic

Construction

Stainless Steel (Grade 304)

User Interface

Touchscreen HMI, hand operated regulators, push buttons

Controls

Temperature: 0 - 200°C settable ±1°C / Pressure: 0.2 - 0.6 MPa (Force: 6.3 - 18.8 kN) / Timers: 0 - 99.9 sec settable ±0.1 sec / Counter: 0 - 9999 cycles

Utilities

Electrical: Min. 110V Single phase, 15A – Min. 230V Single phase, 6.5A / Air: Min. 250L/min at 0.6Mpa [ISO8573-1:2010 CLASS 2], Purge gas ≤0.9Mpa (if required)

Operating Speed

Approx. 200 cycles per hour for any single operation

Tooling Changeover

2-3 minutes

Tooling Warm-up

Approx. 10-15 minutes

Machine Dimensions

715mm(L) x 660mm(W) x 550mm(H)

Weight

Machine: 238kg / Tooling: 12kg / Shipping: 300kg (inc. tooling)

Warranty

Supplied with a 12-month warranty. Extended warranties are available for additional support.

^{*} High-temp option up to 300°C

Key Features

- Customizable to individual commercial and manufacturing requirements
- Forms from pre-cut pieces of forming material
- A purge chamber is included
 with the system enabling MAP
 capabilities
- Easy setup via HMI andminimal training required

- Tool-less changeover of format parts in less than 2 minutes
- Cold forming capability
- Perforated cutting tools : (optional)
- All machine parts either grade : 304 stainless steel, anodized : aluminium or PTFE

- PTFE coated forming plates &knurled or heat sealing plates
- Operating speed of 200
 cycles per hour for any single
 operation
- Vacuum system to retain traysin position during purgingprocess
 - Purge gas regulation









Smart Innovation

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